

Design of polarization-independent multilayer dielectric gratings: a reflection-phase threaded approach

Sitong Shen, Lifeng Li, and Lijiang Zeng*

State Key Laboratory of Precision Measurement Technology and Instruments, Department of Precision Instrument, Tsinghua University, Beijing 100084, China

*zenglj@mail.tsinghua.edu.cn

Abstract: We present a method to design polarization-independent multilayer dielectric gratings. In this method the reflection phases in TE and TM polarizations of the multilayer stack thread surface-relief grating at the top and the multilayer stack at the bottom together, allowing the two parts first to be designed separately and efficiently, and then to be combined to achieve simultaneously high diffraction efficiency and large fabrication tolerance. We find numerically that in general a periodic stack is unable to provide the top-grating-demanded phase difference between TM and TE polarizations; adequate aperiodic layers atop of a periodic stack are needed. The analytic diffraction efficiency formula of a recent work [J. Opt. Soc. Am. A **41**, 252 (2024)] is used at various places of the presented optimization algorithm to save computation time. An example grating with rectangular surface-relief profile and another with trapezoidal profile were successfully designed, validating the effectiveness of this design method.

Keywords: Polarization-independent gratings, Multilayer dielectric gratings, Multilayer stacks, Reflection phase.

1 Introduction

A multilayer dielectric grating (MLDG) consists of three parts: a periodically corrugated top layer (TG for top grating), a homogeneous connection layer (CL), and a high-reflectivity multilayer dielectric reflector (HR), as shown in Figure 1. In the grating literature, a polarization-independent MLDG (PIMLDG) refers to a MLDG whose diffraction efficiencies, at a given wavelength, in both TE and TM polarizations are close to 100%. PIMLDGs have found important applications in laser pulse compression [1] and spectral beam combining [2]; therefore, their design is of high practical importance [3,4].

It is generally believed that a high-efficiency MLDG operates on the principle of combining adequate diffraction by the TG and proper thin-film optical interference inside the CL; however, until recently, the detailed physical mechanism was not clearly understood. Although this lack of understanding has not prevented researchers from making good MLDG designs, because Maxwell-theory-based grating codes, which automatically take all physical effects into account, are used as design tools, a clear understanding definitely helps to achieve better designs or to speed up a design process. Recently, the internal mechanism of a MLDG to achieve high diffraction efficiency was expounded in detail [5]. Among the many results of [5], the role of the combined reflection phase is critical to MLDG design. By combined reflection phase, we mean the sum of the reflection phase at the top surface of the HR and round-trip path-length contribution for the propagating beam in the CL. The combined reflection phase, or reflection phase for short, inevitably has been included, in most cases unconsciously, in all previous MLDG designs. The rigorous grating codes numerically take care of everything.

The work in [5] reveals a hidden necessary condition for a MLDG to have polarization-independent high diffraction efficiency. The precise mathematical expression of the condition is given in [5] and Section 3 below; here suffice it to say that the condition concerns the difference between reflection phases in TM and TE polarizations and is referred to as the phase polarization difference condition (PPDC). To the best of our knowledge, all PIMLDG design works so far do not explicitly address the PPDC, except the work in [6] where the simplified modal method naturally leads to the condition. In a PIMLDG design work, if no means is provided to satisfy the PPDC, no matter how sophisticated the employed optimization tool is, the optimized result may not be the best.

In this work, we present a method to design PIMLDGs that takes advantages of the theoretical results of [5]. As a theoretical paper, reference [5] stresses on the ideal case of 100% diffraction efficiency, whereas in this fabrication tolerance incorporated design paper we consider the practical cases of $\eta^* \leq \eta \leq 1$, where, and throughout the paper, $\eta = \min(\eta^{\text{TE}}, \eta^{\text{TM}})$, η^{TE} and η^{TM} are the -1 st-order diffraction efficiencies in TE and TM polarizations, respectively, and η^* is a threshold value. The semi-analytical

53 MLDG theory of [5], especially its diffraction efficiency formula expressed as an elementary function of
54 the reflection phase φ , is the foundation of this paper. To understand the theory of [5] and to implement
55 the algorithm to be presented below, the reader would need to study [5]; however, to follow the present
56 paper, digesting [5] is, hopefully, not absolutely necessary because we have tried to make the description
57 of the diffraction efficiency formula and its dependence on φ self-contained in Section 3. The reflection
58 phase φ as a thread enables us to design first the TG and HR of a PIMLDG separately and then, after the
59 separate designs, combine them to function as a high efficiency PIMLDG. This is one of the computation
60 time saving aspects of the present work. The semi-analytical theory also permits us to satisfy the PPDC
61 explicitly. It turns out that to do so we have to add a few aperiodic thin-film layers atop a periodic stack,
62 as to be explained in Sections 3 and 5.

63 2 Problem description

64 As in [5], we make the same five assumptions: (i) The MLDG is lossless and the reflection coefficients
65 of the HR are $\rho^{\text{TE}} = \exp(i\varphi_{\text{HR}}^{\text{TE}})$ and $\rho^{\text{TM}} = \exp(i\varphi_{\text{HR}}^{\text{TM}})$, where $\varphi_{\text{HR}}^{\text{TE}}$ and $\varphi_{\text{HR}}^{\text{TM}}$ are reflection phases in TE and
66 TM polarizations, respectively. (ii) The wavelength-to-period ratio λ/d of the TG renders in both cover
67 and CL only two propagating diffraction orders, i.e., $2n_{\text{CL}}/3 < \lambda/d < 2$, where n_{CL} is the refractive index
68 of the CL and without loss of generality air is taken as the cover. (iii) The TG has the mirror symmetry
69 as in Figure 1. (iv) The incident plane wave is in the -1 st-order Littrow mounting. (v) The coupling
70 between the TG and HR via evanescent orders of the TG inside the CL can be neglected. The last
71 assumption in essence is an approximation, which has been shown numerically a very good one for
72 practical design purposes. In addition, we assume that the TG is to be etched into the top layer.

73 The key parameters defining the grating problem are shown in Figure 1. Ion-beam etched grating
74 profile shapes tend to be trapezoidal with a sidewall angle α . Instead of the upper base width w , it is often
75 more convenient to use the derived, dimensionless quantity duty cycle (or filling factor) $f = w/d$ to specify
76 the trapezoid. In the vertical dimension, the TG-CL combination is over specified with three parameters
77 h , H , and t_{CL} purposefully; we use two convenient ones as the situation selects. In the figure and the
78 following, we assume the grating ridge and the CL are made of the same material, but this is not a
79 restriction. The top layer thickness H is settled in the multilayer fabrication step and the groove depth h
80 is controlled in the ion-beam etching step. The other parameters, not shown in Figure 1, include
81 thicknesses t_{H} and t_{L} and refractive indices n_{H} and n_{L} of the high- and low-refractive index materials
82 making up the HR.

83 Henceforth, the grating parameters that remain constant during design will continue to be referred to
84 as parameters, while those that may vary will be referred to as variables. Thus, all refractive indices, the
85 grating period, and the wavelength (hence incident angle due to the Littrow mounting assumption) are
86 parameters. In this paper, we consider only rectangular and trapezoidal grating profiles, and for the latter
87 the sidewall angle α is treated as a parameter. Among the variables, t_{H} and t_{L} obviously belong to HR
88 variables; we lump H together with the rest into TG variables. We further classify the TG variables into
89 two categories: tolerance variables and optimization variables.

90 In this work, diffraction efficiency plays a role different from that in many design programs: high η
91 per se is not a design target and η^* is only used to set up a restriction in the sense of optimization theory.
92 Our design is aimed at finding a combination of TG variables that yields the largest tolerance range for
93 groove depth h and duty cycle f . Consequently, h and f are tolerance variables, subject to restriction $\eta \geq$
94 η^* , and only H is an optimization variable. Such a variable assignment is based on our grating fabrication
95 experience and our understanding of the general thin-film coating process: precise control of h and f is
96 more difficult than that of layer thicknesses. We also include $\delta = \varphi_{\text{HR}}^{\text{TM}} - \varphi_{\text{HR}}^{\text{TE}}$ as an optimization variable
97 of the TG. This seems to contradict the fact that δ is a property of the HR; however, the inclusion is
98 justified because the PPDC ties the TG and the HR together. This is a threading effect of the combined
99 reflection phase.

100 The above defined design problem aims at maximizing the range of the tolerance variables that has
101 been greatly reduced by the objective of polarization independence. This potentially necessitates a large
102 number of time-consuming rigorous grating simulations. Therefore, in devising the optimization
103 algorithm the number of grating simulations should be minimized. The semi-analytical theory of
104 reference [5] has made it possible. How this is accomplished is explained in the next two sections.

105

106

107 3 Design method

108 3.1 Diffraction efficiency formula

109 In reference [5], under the assumptions stated above, a simple formula for the diffraction efficiency η^σ is
 110 derived,

$$111 \quad \eta^\sigma = \sin^2(\zeta^\sigma/2), \quad (1)$$

112 where $\sigma = \text{TE, TM}$ is a superscript, not a power, and

$$113 \quad \zeta^\sigma = 2\Delta\theta^\sigma + 2\Delta\chi^\sigma \quad (2)$$

114 with

$$115 \quad \Delta\theta^\sigma = \arg \frac{\tau_+^\sigma}{\tau_-^\sigma} \quad \text{and} \quad \Delta\chi^\sigma = \arg \frac{[1 - r_-^\sigma \exp(i\varphi^\sigma)]}{[1 - r_+^\sigma \exp(i\varphi^\sigma)]}, \quad (3)$$

$$116 \quad \varphi^\sigma = \varphi_{\text{HR}}^\sigma + 2\beta t_{\text{CL}}. \quad (4)$$

117 Equation (4) is the expression of the combined reflection phase that has been referred to several times in
 118 Sections 1 and 2. The symbols τ_\pm^σ and r_\pm^σ are related to another set of symbols by $\tau_\pm^\sigma = \tau^\sigma \pm \tau'^\sigma$ and $r_\pm^\sigma = r^\sigma$
 119 $\pm r'^\sigma$, where τ^σ and τ'^σ are the 0th- and -1st-order normalized, transmitted, diffraction amplitudes of the
 120 TG for the incident plane wave from the cover, and r^σ and r'^σ are the reflected counterparts for the incident
 121 plane wave from the CL. For more details, the reader is referred to [5]. In any case, $\{\tau^\sigma, \tau'^\sigma, r^\sigma, r'^\sigma\}$ are
 122 the only quantities in this work that require relatively heavy numerical computation because no close-
 123 form formulas exist.

124 The appearance of $\varphi_{\text{HR}}^\sigma$ and $2\beta t_{\text{CL}}$ as summands in (4) justifies the use of word ‘‘combined’’ and shows
 125 that they are mutually complementary as far as contributing to the diffraction efficiency formula is
 126 concerned. A change of $\varphi_{\text{HR}}^\sigma$ can be compensated by an adjustment of t_{CL} . This is the key that allows the
 127 designs of TG and HR to be separated and computation time to be saved. This is also one of the reasons
 128 that we view the reflection phase as a thread in the overall MLDG design.

129 Because τ^σ etc. depend on a , where a stands for a combination of tolerance variables, the function ζ^σ
 130 in the above should have been written as $\zeta^\sigma(\varphi^\sigma; a)$. For simplicity, we drop and tacitly remember this a
 131 dependence, and write ζ^σ as $\zeta^\sigma(\varphi^\sigma)$. It follows from equations (2) and (3) that $\zeta^\sigma(\varphi^\sigma)$ has these properties:
 132 (a) It is a differentiable, 2π -periodic function of φ^σ ; (b) it has one and only one pair of maximum and
 133 minimum per period; (c) its variation is less than 2π , i.e., $\max \zeta^\sigma(\varphi^\sigma) - \min \zeta^\sigma(\varphi^\sigma) < 2\pi$. It follows further
 134 from equation (1) that η^σ being above the threshold η^* means in the plot of η^σ vs φ^σ there is at least one
 135 interval in which the curve $\eta^\sigma(\varphi^\sigma)$ enters the zone $\eta^* \leq \eta^\sigma \leq 1$ within one period of φ^σ . Figure 6 of [5]
 136 schematically illustrates all possible critical-point behaviors of $\eta^\sigma(\varphi^\sigma)$, excluding the accidental
 137 concurrence of $\sin \zeta^\sigma = 0$ and $(\zeta^\sigma)' = 0$, where the prime denotes derivative. To use the figure for the
 138 present purpose, one only needs to draw a horizontal line $\eta^\sigma = \eta^*$ in each of the subfigures. The end points
 139 of the nonempty interval(s) can be elementarily determined. In Appendix A, it is shown that there can be
 140 zero, one or two intervals of $\eta^\sigma \geq \eta^*$ per period of φ^σ , provided that the end points of the chosen period
 141 do not break an interval. We will denote by ψ^σ the set of intervals of $\eta^\sigma \geq \eta^*$ within a non-breaking period.
 142 These properties of $\zeta^\sigma(\varphi^\sigma)$ make it possible to predict, in the next subsection, if a TG in a MLDG is
 143 capable of delivering an efficiency $\eta \geq \eta^*$ without bringing in a HR.

144 3.2 TG design strategy

145 In view of the nature of the design problem, we decide to take an ergodic search approach with respect
 146 to the tolerance variable space. Take a rectangular grating as an example and consider the rectangular
 147 domain $\mathbf{A} = [h_{\min}, h_{\max}] \times [f_{\min}, f_{\max}]$. The choices of h_{\min} , h_{\max} , f_{\min} , and f_{\max} depend on the specific
 148 application case. In reference [5] it is shown that high diffraction efficiency of a MLDG more likely
 149 occurs when the transmitted -1st- and 0th-orders of the TG have comparable and greater than 25%
 150 efficiencies. This information and a preliminary numerical test can help to set the upper and lower limits.
 151 A domain \mathbf{A} larger than necessary does no harm, except for wasting a little computation time.

152 In what follows, we use $a = \{h, f\}$ to denote a pair of tolerance variables and $\psi^\sigma(a)$ to denote the ψ^σ
 153 determined by a . Then, $\psi^\sigma(a)$ being nonempty means we can find at least one φ^σ per period that makes
 154 $\eta^\sigma(\varphi^\sigma; a) \geq \eta^*$. We collect together all elements a of \mathbf{A} that have this property and denote the collection
 155 by \mathbf{B}_σ . In terms of set-theoretic symbols,

$$156 \quad \mathbf{B}_\sigma \equiv \{ a \mid a \in \mathbf{A} \text{ and } (\exists \varphi^\sigma) \mid \eta^\sigma(\varphi^\sigma; a) \geq \eta^* \} = \{ a \mid a \in \mathbf{A} \text{ and } \psi^\sigma(a) \neq \emptyset \}, \quad (5)$$

157 where symbols \in , \mid , and \exists mean phrases “element of”, “such that”, and “there is”, respectively, and \emptyset
 158 denotes the empty set. \mathbf{B}_σ is the admissible subset of \mathbf{A} for $\eta^\sigma \geq \eta^*$. The collection of all elements that are
 159 simultaneously in both \mathbf{B}_{TE} and \mathbf{B}_{TM} is then denoted by \mathbf{B} and set-theoretically expressed as

$$160 \quad \mathbf{B} \equiv \mathbf{B}_{\text{TE}} \cap \mathbf{B}_{\text{TM}} = \{ a \mid a \in \mathbf{A} \text{ and } \psi(a) \neq \emptyset \}, \quad (6)$$

161 where \cap means set intersection and

$$162 \quad \psi(a) \equiv \psi^{\text{TE}}(a) \times \psi^{\text{TM}}(a) = \{ (\varphi^{\text{TE}}, \varphi^{\text{TM}}) \mid \varphi^{\text{TE}} \in \psi^{\text{TE}}(a) \text{ and } \varphi^{\text{TM}} \in \psi^{\text{TM}}(a) \}. \quad (7)$$

163 In equation (7), for two intervals $[x_1, x_2]$ and $[y_1, y_2]$ along the x and y axes, respectively, $[x_1, x_2] \times [y_1, y_2]$
 164 means the rectangular domain in the Cartesian coordinate system Oxy . \mathbf{B} is the admissible subset of \mathbf{A}
 165 for $\eta \geq \eta^*$. The relationships among \mathbf{A} , \mathbf{B}_{TE} , \mathbf{B}_{TM} , and \mathbf{B} are schematically shown in the left side of Figure
 166 2a. In general, \mathbf{B} may consist of many isolated regions along the h axis, because η^σ is pseudo-periodic in
 167 h [7,8]. In the present analysis, we assume that $[h_{\text{min}}, h_{\text{max}}]$ covers the first period that contains high η^σ or
 168 h_{max} is the upper limit of experimentally achievable etch depth.

169 In Appendix A, it is shown that for a $b \in \mathbf{B}$, $\psi^\sigma(b)$ can be written as

$$170 \quad \psi^\sigma(b) = I_1^\sigma \cup I_2^\sigma, \quad I_i^\sigma = [\varphi_{2i-1}^\sigma, \varphi_{2i}^\sigma], \quad i = 1, 2, \quad (8)$$

171 where \cup means set union ($z \in X \cup Y$, if $z \in X$, or Y , or both). In equation (8), I_1^σ is by definition nonempty.
 172 If I_2^σ is empty, either $0 \leq \varphi_1^\sigma < \varphi_2^\sigma \leq 2\pi$ or $0 < \varphi_1^\sigma < 2\pi < \varphi_2^\sigma < \varphi_1^\sigma + 2\pi$; if I_2^σ is nonempty, either $0 \leq \varphi_1^\sigma <$
 173 $\varphi_2^\sigma < \varphi_3^\sigma < \varphi_4^\sigma < 2\pi$ or $0 < \varphi_1^\sigma < \varphi_2^\sigma < \varphi_3^\sigma < 2\pi \leq \varphi_4^\sigma < \varphi_1^\sigma + 2\pi$. The existence of I_i^σ means there exists a φ^σ
 174 such that $\varphi_{2i-1}^\sigma \leq \varphi^\sigma \leq \varphi_{2i}^\sigma$, excluding the possibility that the two equal signs hold simultaneously (the same
 175 exclusion applies to the two inequalities below). Applying this inequality to both TE and TM
 176 polarizations and using (4) and the periodicities of ζ^σ and δ leads to

$$177 \quad \tilde{\varphi} + \varphi_{2i-1}^{\text{TE}} + 2m\pi \leq \varphi_H \leq \tilde{\varphi} + \varphi_{2i}^{\text{TE}} + 2m\pi, \quad (9a)$$

$$178 \quad \tilde{\varphi} + \varphi_{2j-1}^{\text{TM}} + 2n\pi \leq \varphi_H + \delta \leq \tilde{\varphi} + \varphi_{2j}^{\text{TM}} + 2n\pi, \quad (9b)$$

179 where $m \geq 0$ and n are integers,

$$180 \quad \tilde{\varphi} \equiv 2\beta h - \bar{\varphi}, \quad \varphi_H = 2\beta H, \quad (10)$$

181 and $\bar{\varphi}$, taking the place of $\varphi_{\text{HR}}^{\text{TE}}$, is a constant that will be determined when we design the HR. Without
 182 loss of generality, for the moment we set $\bar{\varphi} = 0$. The restriction $m \geq 0$ is due to the physical requirement
 183 of $H \geq h$. Note that $\tilde{\varphi}$ and φ_H have no physical meanings; they are introduced only for notational
 184 convenience. The subscript of φ_H serves as a reminder of the linear dependence on H .

185 For a given $b \in \mathbf{B}$, we denote by $\gamma_{m,n}^{i,j}(b)$, $\gamma_{m,n}(b)$, and $\gamma(b)$ the solution of equation (9) for a fixed
 186 possible combination of i, j, m , and n , the union of $\gamma_{m,n}^{i,j}(b)$ for all possible combinations of i and j , and
 187 the union of $\gamma_{m,n}(b)$ for all possible combinations of m and n , respectively. Consider $\gamma_{0,0}(b)$. There may
 188 be one, two, or four parallelograms in the (φ_H, δ) space. The four boundaries of each parallelogram are
 189 defined by the straight lines given by replacing the four \leq signs in equation (9) by the $=$ signs. The right
 190 part of Figure 2a shows the case when both $\psi^{\text{TE}}(b)$ and $\psi^{\text{TM}}(b)$ have two nonempty intervals. If $\gamma_{0,0}(b)$
 191 has two parallelograms, they must be mutually shifted parallel to the δ axis or to the line $\delta + \varphi_H = \text{constant}$.
 192 The set $\gamma(b)$ is constructed by replicating $\gamma_{0,0}(b)$ horizontally in the positive φ_H direction and vertically in
 193 positive and negative δ directions, both in steps of 2π .

194 The relationship between b and $\gamma(b)$ can be viewed as a point-to-region mapping T ,

$$195 \quad b \xrightarrow{T} \gamma(b) \text{ for } b \in \mathbf{B}, \quad (11)$$

196 which means each element $b \in \mathbf{B}$ is mapped to an infinite number of parallelogramic regions collectively
 197 labeled as $\gamma(b)$ in the two-dimensional space of (φ_H, δ) . Since \mathbf{B} is a union of all its elements, we have

$$198 \quad \mathbf{B} \xrightarrow{T} \Phi, \quad (12)$$

199 where

$$\Phi = \bigcup_{b \in \mathbf{B}} \gamma(b). \quad (13)$$

In other words, Φ is the image of \mathbf{B} in space (φ_H, δ) . Although each $b \in \mathbf{B}$ gives rise to a series of parallelograms, since \mathbf{B} is a two-dimensional continuum, as b runs through \mathbf{B} the boundaries of $\gamma(b)$ are smeared so that Φ no longer resembles parallelograms.

From the construction of Φ we know that for every element $\phi \equiv \{\varphi_H, \delta\} \in \Phi$ there are some $b \in \mathbf{B}$ such that $\phi \in \gamma(b)$. In general, for each $\phi \in \Phi$, there are many $\gamma(b)$ s of different b s. Thus, the set

$$B(\phi) = \{ b \mid b \in \mathbf{B} \text{ and } \phi \in \gamma(b) \} \quad (14)$$

is not empty. We may view the relationship between ϕ and $B(\phi)$ as a point-to-region mapping R ,

$$\phi \xrightarrow{R} B(\phi) \text{ for } \phi \in \Phi \quad (15)$$

as shown in Figure 2b. R is the inverse of T in some sense. One of the differences between T and R is that the former is multi-valued (one b is mapped into infinitely many $\gamma_{m,n}(b)$ s) while the latter is periodic (periodically distributed ϕ s are mapped into the same $B(\phi)$).

If we use $\Sigma[G]$ to denote the area of a set G , then our design task can be stated as to find the ϕ^* such that $\Sigma[\Omega(\phi^*)] \geq \Sigma[\Omega(\phi)] \forall \phi \in \Phi$, where \forall means ‘‘for all’’ and $\Omega(\phi)$ is a rectangle inscribed in $B(\phi)$ whose sides are parallel to the h and f axes. Once ϕ^* is found, we obtain the grating-preferred polarization phase difference δ^* and the top layer thickness H^* under the assumption of $\varphi_{\text{HR}}^{\text{TE}} = 0$.

On the one hand, before searching for ϕ^* we cannot exclude any $b \in \mathbf{B}$. On the other hand, from its definition we know that $B(\phi)$ is 2π -periodic with respect to δ , but only semi 2π -periodic with respect to φ_H because $B(2\beta H + 2\pi, \delta)$ may be different from $B(2\beta H, \delta)$ if $H < h_{\text{max}}^B$, where h_{max}^B is the largest h in \mathbf{B} . Therefore, without loss of generality, we can choose $\mathbf{D} = [2\beta h_{\text{max}}^B, 2\beta h_{\text{max}}^B + 2\pi) \times [0, 2\pi)$ as the domain of ϕ^* . Any $\phi' = (\varphi'_H, \delta') \in \gamma(b)$, $b \in \mathbf{B}$, obtained according to the above prescription can be folded back into \mathbf{D} by using the following formulas:

$$\varphi_H = 2\beta h_{\text{max}}^B + \text{mod}(\varphi'_H - 2\beta h_{\text{max}}^B, 2\pi), \quad (16a)$$

$$\delta = \text{mod}(\delta', 2\pi), \quad (16b)$$

where $0 \leq \text{mod}(u, v) < v$ is the remainder of u divided by v .

From the above description of the TG design strategy, it is evident that getting $B(\phi)$ for all $\phi \in \mathbf{D} \cap \Phi$ is the most critical step. Note that in general $\mathbf{D} \cap \Phi$ is \mathbf{D} minus some isolated regions and points, for example, in Figure 2b we have $\mathbf{D} \cap \Phi = \mathbf{D} - \mathbf{E}$, where \mathbf{E} is a region whose points are not covered by any $\gamma(b)$. Unlike $\gamma(b)$ that can be semi-analytically and accurately determined, $B(\phi)$ can only be obtained numerically. Surely, given a $\phi \in \mathbf{D} \cap \Phi$, $B(\phi)$ could be determined by scanning through all $b \in \mathbf{B}$, but that would be a big waste of computation effort. There is a much more efficient way to determine $B(\phi)$: The traces left in the numerical processes of carrying out the T mappings are sufficient for constructing the inverse R mappings. To illustrate this idea, let us consider a fictitious case of $\mathbf{B} = \{b_1, b_2, b_3\}$, i.e., \mathbf{B} is a set of only three elements (in Section 4, both \mathbf{A} and Φ will be sampled by equal-spacing grid points). Suppose $T(b_1) = \mathbf{D} \cap \gamma(b_1) = \{\phi_1, \phi_2, \phi_3, \phi_4\}$, $T(b_2) = \mathbf{D} \cap \gamma(b_2) = \{\phi_3, \phi_6\}$, and $T(b_3) = \mathbf{D} \cap \gamma(b_3) = \{\phi_3, \phi_4, \phi_5, \phi_6, \phi_7, \phi_8\}$, all modulo 2π . Then, provided that all mappings $T(b_i)$, $i = 1, 2, 3$, not just the mapped results, are recorded, it is easy to find that $R(\phi_1) = R(\phi_2) = \{b_1\}$, $R(\phi_3) = \{b_1, b_2, b_3\}$, $R(\phi_4) = \{b_1, b_3\}$, $R(\phi_5) = R(\phi_7) = R(\phi_8) = \{b_3\}$, and $R(\phi_6) = \{b_2, b_3\}$. In fact, it is the numerical discretization that has made the construction of inverse mapping possible. The algorithmic implementation of this idea is presented in Section 4.

3.3 TG and HR unification

After δ^* and H^* have been found we move on, by using a thin-film design program, to design a HR with dual optimization targets: $\min(|\rho^{\text{TE}}|, |\rho^{\text{TM}}|) \geq \rho^*$, where $\rho^* \approx 1$, and $\text{mod}(\delta, 2\pi) = \delta^*$. Note that the second target, which is the PPDC that we mentioned in Section 1, may be unreachable, if we confine ourselves to using only a periodic thin-film stack as the HR. It is well-known that under usual application conditions the δ of a quarter-wave periodic stack is π . We first learned from [9] and then verified by ourselves that with common optical thin-film coating materials the δ value of a non-quarter-wave periodic stack does not deviate from $\pm \pi$ by more than $\sim 7\%$ for 10 pairs of periodic layers and $\sim 18\%$ for 20 pairs of periodic layers, provided $\rho^* = 0.99$. However, a polarization-independent TG design may request a δ^* that is

249 substantially different from $\pm \pi$. To solve this problem, we add a few aperiodic layers atop the periodic
 250 stack using the same high-low refractive index pair. The periodic stack at the bottom assures the high
 251 reflectivity and the aperiodic layers at the top produce the needed δ . The minimum total number of needed
 252 aperiodic layers depends on the specific application. Our experience shows that ten is usually enough.
 253 Section 5 gives more details.

254 Incidentally, the present context supports the statement that we made in the Introduction: “if no means
 255 is provided to satisfy the PPDC, ..., the optimized result may not be the best”. Not knowing the
 256 importance of the PPDC, one might not have thought about using a sufficient number of top aperiodic
 257 layers. Thus, a multivariable full-scale optimization may produce a design that does not very well satisfy
 258 the PPDC; consequently, the fabrication tolerance may not be the best.

259 After the HR design is successfully completed, if we change $\bar{\varphi} = 0$ to $\varphi_{\text{HR}}^{\text{TE}}$ and H^* to H , where $\varphi_{\text{HR}}^{\text{TE}}$ has
 260 the designed value, then δ^* , $B(\phi^*)$, and $\Omega(\phi^*)$ are all not changed, provided

$$261 \quad \varphi_{\text{HR}}^{\text{TE}} + 2\beta H = 2\beta H^* + 2k\pi \quad (17)$$

262 for an integer k . From equation (17), we obtain the adjusted top layer thickness

$$263 \quad H = H^* + (2k^*\pi - \varphi_{\text{HR}}^{\text{TE}}) / (2\beta), \quad (18)$$

264 where k^* gives the minimum $H \geq h_{\text{max}}^{\Omega}$, h_{max}^{Ω} being the maximum h in $\Omega(\phi^*)$. This completes the design of
 265 the PIMLDG.

266 4 Numerical algorithm

267 In Section 3, we have assumed that the grating shape is rectangular, so the physically sensible domain \mathbf{A}
 268 for the two-dimensional variable (h, f) is rectangular. For other grating profile shapes, the shape of \mathbf{A} is
 269 no longer rectangular. For example, the trapezoidal profile shown in figure 1 with an $\alpha \neq 0$ has an \mathbf{A}
 270 that is a pentagon (a rectangle with its upper-right corner cut off by the straight line $f + 2htana/d = f_{\text{max}}$).
 271 To make the following algorithm more general, we introduce an augmented domain \mathbf{A}' , which is always
 272 rectangular and includes \mathbf{A} as a subset. We then first sample $[f_{\text{min}}, f_{\text{max}}]$ of \mathbf{A}' and $[0, 2\pi]$ of \mathbf{D} by J and N
 273 equally spaced points, respectively,

$$274 \quad f_j = f_{\text{min}} + (j-1)\Delta f, \quad \Delta f = \frac{f_{\text{max}} - f_{\text{min}}}{J-1}, \quad 1 \leq j \leq J, \quad (19)$$

$$275 \quad \delta_n = (n-1)\Delta\delta, \quad \Delta\delta = 2\pi/N, \quad 1 \leq n \leq N. \quad (20)$$

276 To make the samplings of h and φ_H commensurable, we choose h_{min} , h_{max} , and N such that for an integer
 277 I ,

$$278 \quad h_{\text{max}} - h_{\text{min}} = (I-1)\Delta h, \quad \Delta h = \Delta\delta / (2\beta). \quad (21)$$

279 Then, we let

$$280 \quad h_i = h_{\text{min}} + (i-1)\Delta h, \quad 1 \leq i \leq I, \quad (22)$$

$$281 \quad \varphi_{H,m} = 2\beta h_{\text{max}}^B + \delta_m, \quad 1 \leq m \leq N. \quad (23)$$

282 Note that h_{max}^B is determined and the array $\varphi_{H,m}$ is set up only after the for-loop of the main program to be
 283 given below commences. Note that \mathbf{A}' is used to set up the sampling points; only points in \mathbf{A} will be
 284 sampled.

285 Next, we linearize the double-index pair (i, j) as q such that

$$286 \quad q = j + (i-1)J, \quad 1 \leq j \leq J, \quad 1 \leq i \leq I, \quad (24)$$

287 and the double-index pair (m, n) as p such that

$$288 \quad p = m + (n-1)N, \quad 1 \leq m \leq N, \quad 1 \leq n \leq N. \quad (25)$$

289 The inverses of (24) and (25) can be easily found. Let $Q = IJ$ and $P = N^2$. We set up an integer array C
 290 of dimension $P \times (Q+2)$, and initialize it so that $C(p, 1) = p$ and $C(p, q) = 0$ for $1 \leq p \leq P$ and $2 \leq q \leq Q+2$
 291 (in practice, the second dimension of C can be much less than Q). After these preparations, we step
 292 through all $a_q \in \mathbf{A}'$ as follows.

```

293 Flag = - 1
294 Counter = 0
295 For  $q = Q : - 1 : 1$ 
296   If  $a_q \in \mathbf{A}$ 
297     Find the amplitudes  $\{\tau^\sigma, \tau'^\sigma, r^\sigma, r'^\sigma\}$  for building function  $\zeta^\sigma(\varphi^\sigma; a_q)$ 
298     Find  $\varphi_k^\sigma(a_q)$ ,  $\sigma = \text{TE, TM}$ ,  $k = 1, 2, 3, 4$ 
299     If  $\psi^{\text{TE}}(a_q) = \emptyset$  or  $\psi^{\text{TM}}(a_q) = \emptyset$ 
300       continue
301     Else
302       Counter = Counter + 1
303       If Flag = - 1
304         let  $h_{\max}^B$  be the current  $h$ 
305         set up the array  $\varphi_{H,m}$ 
306         set Flag = + 1
307       End
308       determine the  $\gamma(a_q)$  in  $\mathbf{D}$ ;
309       find all  $p$  such that  $(\varphi_H, \delta)_p \in \gamma(a_q)$ , and
310       set  $t = C(p,2)$ ,  $C(p,2) = t + 1$ ,  $C(p, t+3) = q$ 
311     End
312   End
313 End

```

314 After the above loop terminates, Counter gives the total number of points in \mathbf{B} , and $C(p, l) \neq 0$, $l \geq 3$ are
315 the addresses of the sampling points of $B(\phi_p)$, from which the addresses of $\Omega(\phi_p)$ can be found. Sort the
316 rows of C in descending order of its the second column elements to obtain array C' . Only the leading K
317 rows of C' , for a $K \ll P$, will be needed. Find the k^* so that $\Sigma[\Omega(\phi_{C'(k^*,1)})] \geq \Sigma[\Omega(\phi_{C'(k,1)})]$ for all $1 \leq k \leq K$,
318 where k and $C'(k, 1)$ are the row number in C' and the corresponding address p (the row number in C),
319 respectively. Then, $C'(k^*, 1)$ gives the address of ϕ^* , from which we find the H^* and δ^* .

320 5 Design examples

321 To validate the design strategy of Section 3 and illustrate the effectiveness of the algorithm of Section 4,
322 we considered two design examples. The diffraction efficiency threshold was set to be $\eta^* = 97\%$. The
323 main computer program for carrying out the designs was written in MATLAB. The rigorous grating
324 simulation code KAPPA [10] was used for calculating diffraction amplitudes $\{\tau^\sigma, \tau'^\sigma, r^\sigma, r'^\sigma\}$ of the TG,
325 and the commercial thin-film design software TFCalc [11] was used for designing the HR. Note that the
326 harmonic time convention of TFCalc is $\exp(+i\omega t)$, differing from that of KAPPA and our design program.
327 In this section all phase values output by TFCalc are already converted to the $\exp(-i\omega t)$ convention.

328 The grating structure of the first example (Grating 1) is depicted in Figure 1 with the sidewall angle
329 α set to 0. The TG, CL, and the low-index layers of the HR are all SiO_2 , having refractive index $n_{\text{CL}} = n_{\text{L}}$
330 $= 1.46$. The high-index layers of the HR are all Ta_2O_5 , having refractive index $n_{\text{H}} = 2.14$. The substrate
331 has refractive index $n_{\text{S}} = 1.51$. The incident wavelength is 1065 nm and grating period is 900 nm. As a
332 result, $\beta = 2.6695 \pi / \lambda$.

333 The ion-beam etcher of our lab limits the maximum etch depth of SiO_2 to be around 2000 nm for the
334 chosen grating period. So, we provisionally set $h_{\max} \approx 2000$ nm. Based on our experience that it is difficult
335 to achieve $\eta \geq \eta^*$ with an etch depth less than 500 nm in SiO_2 , we set $h_{\min} = 500$ nm, $f_{\min} = 0.15$, and f_{\max}
336 $= 0.8$. The sampling steps were $\Delta\delta = \pi/45$ and $\Delta f = 0.01$, resulting in $N = 90$, $J = 66$, and $\Delta h \equiv \Delta\delta/(2\beta) =$
337 4.4328 nm. To make $h_{\max} - h_{\min}$ divisible by Δh , we slightly adjusted h_{\max} from 2000 nm to 2002.7 nm,
338 therefore, $\mathbf{A} = [500, 2002.7] \text{ nm} \times [0.15, 0.8]$ and $I = 340$.

339 The matrix C was numerically calculated in MATLAB. For this example, we found $h_{\max}^B = h_{\max}$. The
340 algorithm of Seibold [12] was used to find the points of $\Omega(\phi)$, then the values of $\Sigma[\Omega(\phi)]$. We set $K =$
341 500 to search for the global solution ϕ^* which appeared at 9th row of C' . This ϕ^* gave us $H^* = h_{\max}^B + 3 \Delta h$
342 $= 2016.0$ nm, $\delta^* = 72 \Delta\delta = 1.6 \pi$, and $\Sigma[\Omega(\phi^*)] = 570$. The minimum and maximum groove depths in
343 $\Omega(\phi^*)$ were $h_{\min}^\Omega = h_{\min} + 112 \Delta h = 996.48$ nm and $h_{\max}^\Omega = h_{\min} + 149 \Delta h = 1160.5$ nm, respectively. The
344 minimum and maximum duty cycles in $\Omega(\phi^*)$ were $f_{\min}^\Omega = f_{\min} + 39 \Delta f = 0.54$ and $f_{\max}^\Omega = f_{\min} + 53 \Delta f =$
345 0.68 , respectively.

346 Next, the HR was designed aiming at two targets: $\min(|\rho^{\text{TE}}|, |\rho^{\text{TM}}|) \geq \rho^* = 0.99$ and $\text{mod}(\delta, 2\pi) = \delta^*$.
347 We set $\rho^* = 0.99$ instead of 1 to put more weight on the δ target. For the periodic stack $(\text{HL})^{14}\text{H}$, we set
348 the optical thicknesses of H and L to $\lambda/4$ to provide a broad reflection bandwidth centered at λ . This

349 resulted in thicknesses $t_H = 129.5$ nm and $t_L = 199.5$ nm. We introduced $2m$ aperiodic layers atop the
350 periodic stack, resulting in a layer formula $S(\text{HL})^{14}\text{HL}_1\text{H}_1\dots L_m\text{H}_m\text{C}$, where H_i and L_i , $1 \leq i \leq m$, have
351 subscript dependent thicknesses, and C and S represent CL and the substrate. We gradually increased m
352 from 0 until we found that the design with $m = 4$ and the following layer thicknesses met both design
353 targets: $t(L_1) = 347.9$ nm, $t(H_1) = 121.2$ nm, $t(L_2) = 222.6$ nm, $t(H_2) = 187.8$ nm, $t(L_3) = 200.0$ nm, $t(H_3)$
354 $= 135.3$ nm, $t(L_4) = 268.7$ nm, and $t(H_4) = 100.3$ nm. This thin-film design gave a $\phi_{\text{HR}}^{\text{TE}} = -0.3827\pi$. We
355 also found that $m = 5$ could provide any required δ^* . It is worth mentioning that the design of HR is not
356 unique. However, they exhibit the same effect in the design problems discussed in this paper. The design
357 was completed by setting H to be 1294 nm according to equation (18).

358 The grating structure of the second example (Grating 2) has a symmetric trapezoidal profile, with the
359 sidewall angle α in Figure 1 set to 15° . Both the TG and CL are of high-index material Ta_2O_5 , and the
360 refractive indices of the other layers as well as the wavelength are the same as for Grating 1. The grating
361 period is 714.3 nm (1400 lines/mm) and $\beta = 4.0119 \pi/\lambda$. Similar to Grating 1, according to the fabrication
362 condition in our lab and our design experience with Ta_2O_5 as the etch layer, we provisionally set $h_{\min} =$
363 200 nm, $h_{\max} \approx 1000$ nm, $f_{\min} = 0.15$ and $f_{\max} = 0.9$. The values of $\Delta\delta$, Δf , and N were the same as before;
364 therefore, $\Delta h = 2.9496$ nm and $J = 76$. To make $h_{\max} - h_{\min}$ divisible by Δh , we adjusted h_{\max} from 1000
365 nm to 1002.3 nm, therefore, $\mathbf{A}' = [200, 1002.3]$ nm \times $[0.15, 0.90]$, and $I = 273$. Numerically, we found h
366 $_{\max}^B = h_{\min} + 157 \Delta h = 663.08$ nm which in this case is substantially less than h_{\max} , and the number of
367 sampling points in \mathbf{A} is 8299. Based on the points of $\Omega(\phi)$ for the leading $K = 500$ rows of C' , the solution
368 ϕ^* , which appeared in the second row of C' , gave $H^* = h_{\max}^B + 55 \Delta h = 825.31$ nm, $\delta^* = 56 \Delta\delta = 1.24\pi$, and
369 $\Sigma[\Omega(\phi^*)] = 1008$. The minimum and maximum groove depths and duty cycles in $\Omega(\phi^*)$ were $h_{\min}^\Omega = h_{\min} +$
370 $65 \Delta h = 391.72$ nm, $h_{\max}^\Omega = h_{\min} + 112 \Delta h = 530.35$ nm, $f_{\min}^\Omega = f_{\min} + 15 \Delta f = 0.3$, and $f_{\max}^\Omega = f_{\min} + 35 \Delta f =$
371 0.50 , respectively.

372 To design HR, we introduced $2m$ aperiodic layers on top of the $\lambda/4$ periodic stack $(\text{HL})^{14}$ ($t_H = 132.7$
373 nm and $t_L = 212.1$ nm), resulting in a layer formula $S(\text{HL})^{14}\text{H}_1\dots L_m\text{C}$. The design with $m = 2$ met design
374 targets, with thicknesses $t(H_1) = 184.3$ nm, $t(L_1) = 297.3$ nm, $t(H_2) = 186.9$ nm, and $t(L_2) = 177.1$ nm,
375 and led to $\phi_{\text{HR}}^{\text{TE}} = 0.5962\pi$. The design was completed by setting H to be 746.2 nm according to equation
376 (18).

377 In the above two examples, we have used an even number of aperiodic layers. The choice is somewhat
378 arbitrary, depending on the refractive indices of the top layer of the periodic stack and the CL (when the
379 two are the same or different, the number of added aperiodic layers must be odd or even, respectively).
380 We have found that as long as the total number is large enough, even and odd numbers of aperiodic layers
381 give roughly the same results.

382 The design results of Gratings 1 and 2 are shown in Figures 3a and 3b, respectively, where the color
383 maps and contour lines represent η calculated by using the formulas in Section 3.1, and the two blue
384 rectangular boxes represent the boundaries of the two $\Omega(\phi^*)$ s. Note that the two $\Sigma[\Omega(\phi^*)]$ values depend
385 on sampling densities and grating parameters. They are meaningful only within the individual examples;
386 a cross-grating comparison is not useful.

387 We also computed the η vs (h, f) maps like those in Figure 3 by using the rigorous code KAPPA. This
388 pair of maps is not shown here because its differences from Figure 3 are almost undetectable. The
389 maximum absolute values of the differences in the blue boxes are less than 0.0013 for Grating 1 and
390 0.0038 for Grating 2. Easily noticeable differences can only be seen near the lines $h = H$, where
391 Assumption (v) of [5] is the least accurate.

392 6 Discussion

393 6.1 Numerical examples in Section 5

394 In designing the two example gratings in Section 5, we learned some interesting features of the design
395 algorithm of Section 4. First, some observations about the integer matrices C and C' : 1) Out of $P = N^2 =$
396 8100 rows of C , there are 311 and 1014 rows for Gratings 1 and 2, respectively, whose the second column
397 positions are 0. This suggests that the set Φ covers almost the entire infinite half space (ϕ_H, δ) with $\phi_H \geq$
398 $2\beta h_{\max}^B$, leaving only a few small holes in a $2\pi \times 2\pi$ unit cell, as schematically shown in Figure 2b. 2) For
399 Gratings 1 and 2, Counter = 3315 and 2177, which means \mathbf{B} is much smaller than \mathbf{A} ($Q = IJ = 22440$ and
400 8299 sampling points in \mathbf{A} , respectively). Therefore, choosing a not too large \mathbf{A} can significantly save
401 computation time. 3) The maximum value in the second column of C is 1640 and 1553 for Gratings 1
402 and 2, respectively; therefore, as stated in Section 4, in practice, the second dimension of C can be much
403 less than Q . 4) Our CPU timing tests showed that calculating for C and finding $\Omega(\phi^*)$ from C' took 1.03
404 s and 0.80 s for Grating 1, and 0.77 s and 0.51 s for Grating 2, respectively, only next to getting the

405 diffraction amplitudes (314 s for Grating 1 and 3506 s for Grating 2) that takes an overwhelmingly large
406 portion of the total computation time. We have seen that in both designs a relatively large K integer was
407 used. If we were content with finding $\Sigma[B(\phi')]$, the maximum-area $B(\phi)$, the work would be much easier;
408 however, the shape of this $B(\phi')$ would very likely be practically useless. For simplicity, we have chosen
409 $\Omega(\phi)$ as the upright inscribed rectangle in $B(\phi)$. Other useful shapes, such as arbitrarily oriented
410 parallelogram and ellipse, are possible, but they do not take less computation time.

411 6.2 Computation-time saving

412 Because our design task of maximizing tolerance range potentially demands a large number of time-
413 consuming rigorous grating efficiency calculations, we have made a serious effort to increase the
414 computational efficiency of our design algorithm. In this effort the semi-analytical theory of [5] has been
415 used to the fullest extent. Besides allowing the use of the reflection phase as a thread to achieve TG-HR
416 separation and unification and direct handling of the PPDC, which we have elaborated, it has contributed
417 to time saving in a number of other aspects. The reader may have noticed that throughout the design
418 process, whenever possible, we avoid direct calculation of diffraction efficiencies, which requires full
419 specification of the MLDG; instead, we work with intervals of $\eta(\varphi) \geq \eta^*$. This is a big saving because
420 determining the intervals does not require knowing the HR and each interval naturally contains a range
421 of φ . Even when efficiency calculation is needed in testing if $\eta(\varphi_0) > \eta^*$ (in Appendix A) and in post-
422 design verification (as in generating the η maps in Figure 3), the calculation is done with the analytic
423 formulas in Section 3.1, not a full-matrix code. Moreover, rigorous numerical calculation is needed only
424 for getting the diffraction amplitudes $\{\tau^\sigma, \tau'^\sigma, r^\sigma, r'^\sigma\}$ of the TG, and only once for each pair of $(h, f) \in \mathbf{A}$.
425 The rest calculations are all done with the analytic formulas. If a grating code is written cleverly (as in
426 KAPPA), for a fixed TG, the two quadruplets $\{\tau^\sigma, \tau'^\sigma, r^\sigma, r'^\sigma\}$, $\sigma = \text{TE, TM}$, can be numerically obtained
427 by launching only one incident plane wave in either the air side or the CL side, instead of separately
428 launching four plane waves (two polarizations and two incident sides. For more details on this point, the
429 reader is referred to reference [13]). Moreover, a code that explicitly takes advantage of Littrow mounting
430 and the grating groove profile symmetry can further cut the computation time to a small fraction of the
431 original cost [14]. And, the last but not the least, the algorithm of Section 4 is designed so that the inverse
432 mapping R is constructed while the forward mapping T is built, and both mappings are saved in integer-
433 address form.

434 6.3 Extension and limitation

435 In Sections 3-5, the number of tolerance variables of the TG is two, but the basic design strategy can be
436 extended to cases of more complicated TG structures with more specification parameters, as long as the
437 five assumptions stated in Section 2 are satisfied. For instance, referring to Figure 1, besides f and h , the
438 sidewall angle α may be the third tolerance variable. The TG may consist of two or more etched-through
439 planar layers. Only the dimension of set \mathbf{A} is increased from 2 to 3 or more, hence more time is needed
440 for the ergodic search through \mathbf{A} .

441 As stated in Section 4E of [5], the semi-analytical model of MLDG of [5] is inapplicable to 2D-
442 periodic structures or 1D-periodic structures in conical mounting. Consequently, the design method
443 proposed in the present work is inapplicable to these types of structures.

444 The validity of the algorithm in Section 4 depends on all five assumptions. From a practical point of
445 view, Assumptions (i) - (iii) can be well satisfied. Assumption (v) is a good approximation in most cases
446 except when guided-wave excitation occurs; however, the exceptional case is precisely the intended
447 applications of an MLDG should avoid and it can be evaded by either choosing an appropriate λ/d ratio
448 or selecting a lower high-index material for the HR. Assumption (iv) is restrictive because PIMLDGs
449 are often used with a deviation angle (at Littrow mounting it is 0) over a wavelength band. An extension
450 of the semi-analytical theory of [5] to general off-Littrow mounting is currently underway.

451 7 Conclusion

452 We have presented a reflection-phase threaded approach to designing PIMLDGs aiming at maximizing
453 the fabrication tolerance premised by $\eta \geq \eta^*$. The analytic diffraction efficiency formula of [5] is used at
454 various places of the presented optimization algorithm to save computation time. The threading effect of
455 the reflection phases φ^{TE} and φ^{TM} allows the surface-relief grating at the top and the multilayer stack at
456 the bottom first to be designed separately and efficiently, and then to be combined to perform as a
457 PIMLDG. By introducing a few (4 and 8 for the two designed example gratings) aperiodic layers atop of

458 a periodic stack, the PPDC is satisfied explicitly. Two numerical examples are provided to illustrate the
459 design principle and how the optimization algorithm works.

460 **Conflict of interests**

461 The authors declare no conflicts of interest.

462 **Acknowledgment**

463 The first author would like to thank Kairu Wei, the author of reference [9], for having insightful discussions with
464 her about selected topic of the PhD thesis.

465 **Funding**

466 The work was funded by the Chinese Academy of Sciences, Shanghai Branch (XDA25020314).

467 **Data availability statement**

468 Necessary data are included in this article. Other data will be available from the corresponding authors upon
469 reasonable request.

470 **Author contribution statement**

471 Shen carried out MATLAB programming, numerical calculations, data analysis, and wrote most parts of the
472 manuscript. Li suggested the original idea and offered theoretical support to this work; he also wrote a part of the
473 manuscript. Zeng provided initial guidance of Shen's work and kept the work on the right track in its development.
474 All authors have read and approved the final manuscript.

475 **References**

- 476 1. Han Y, Jin Y, Kong F, Wang Y, Zhang Y, Cao H, Cui Y, Shao J, TM polarization preferentially implemented
477 in the next generation of high-intensity laser systems based on multilayer dielectric gratings, *Appl. Phys. Lett.*
478 120, 113502 (2022). <https://doi.org/10.1063/5.0085314>.
- 479 2. Wirth C, Schmidt O, Tsybin I, Schreiber T, Eberhardt R, Limpert J, Tünnermann A, Ludewigt K, Gowin M,
480 ten Have E, Jung M, High average power spectral beam combining of four fiber amplifiers to 8.2 kW, *Opt. Lett.*
481 36, 3118 (2011). <https://doi.org/10.1364/OL.36.003118>.
- 482 3. Li L, Liu Q, Chen J, Wang L, Jin Y, Yang Y, Shao J, Polarization-independent broadband dielectric bilayer
483 gratings for spectral beam combining system, *Opt. Commun.* 385, 97 (2017). <https://doi.org/10.1016/j.optcom.2016.10.048>.
- 484 4. Cao H, Wu J, Yu J, Ma J, High-efficiency polarization-independent wideband multilayer dielectric reflective
485 bullet-like cross-section fused-silica beam combining grating, *Appl. Opt.* 57, 900 (2018). <https://doi.org/10.1364/AO.57.000900>.
- 486 5. Li L, Internal mechanism of perfect-reflector-backed dielectric gratings to achieve 100% diffraction efficiency,
487 *J. Opt. Soc. Am. A* 41, 252 (2024). <https://doi.org/10.1364/JOSAA.511422>.
- 488 6. Dong S, Zhang Z, Xie L, Zhu J, Liang H, Wei Z, Shi Y, Tikhonravov AV, Wang Z, Zhou L, Cheng X,
489 Broadband depolarized perfect Littrow diffraction with multilayer freeform metagratings, *Optica* 10, 585
490 (2023). <https://doi.org/10.1364/OPTICA.486332>.
- 491 7. Maystre D, Cadilhac M, Chandezon J, Gratings: a phenomenological approach and its applications, perfect
492 blazing in a non-zero deviation mounting, *Opt. Acta* 28, 457 (1981). <https://doi.org/10.1080/713820583>.
- 493 8. Moharam MG, Gaylord TK, Diffraction analysis of dielectric surface-relief gratings, *J. Opt. Soc. Am.* 72, 1385
494 (1982). <https://doi.org/10.1364/JOSA.72.001385>.
- 495 9. Wei K, Theoretical analysis of high-efficiency polarization-independent multilayer dielectric reflection gratings,
496 PhD thesis, Tsinghua University, 2023.
- 497 10. KAPPA is a grating simulation code written by the second author of the present paper based on: L. Li, Chap.
498 13: Fourier modal method, in *Gratings: Theory and Numeric Applications*, edited by E. Popov, 2nd revised
499 ed. (Institut Fresnel, 2014).
- 500 11. *TFCalc – Thin film design software for Windows*. Available at <https://www.hulinks.co.jp/en/tfcalc-e>.
- 501 12. *MATLAB File Exchange - Largest inscribed rectangle, square or circle*. Available at <https://ww2.mathworks.cn/matlabcentral/fileexchange/71491-largest-inscribed-rectangle-square-or-circle>.
- 502 13. Li L, Propagating-order scattering matrix of conically mounted and crossed gratings, *J. Opt. Soc. Am. A* 38,
503 426 (2021). <https://doi.org/10.1364/JOSAA.417769>.
- 504 14. Li L, Using symmetries of grating groove profiles to reduce computation cost of the C method, *J. Opt. Soc. Am.*
505 A 24, 1085 (2007). <https://doi.org/10.1364/JOSAA.24.001085>.
- 506
- 507
- 508
- 509
- 510

511 **Appendix A: Determination of $\psi^\sigma(\mathbf{b})$**

512 For simplicity, we omit the superscript σ ; the results to be derived apply equally to both polarizations. It
 513 is easy to show that the end points of the interval(s) of $\eta \geq \eta^*$ are solutions of

514
$$\zeta(\varphi) = \pi + \Delta\zeta^*, \quad (\text{A1a})$$

515
$$\zeta(\varphi) = \pi - \Delta\zeta^*, \quad (\text{A1b})$$

516
$$\zeta(\varphi) = -\pi + \Delta\zeta^*, \quad (\text{A1c})$$

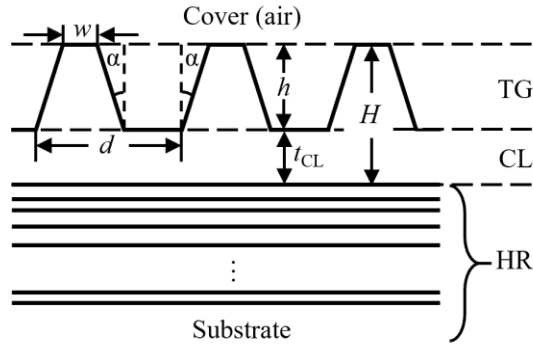
517
$$\zeta(\varphi) = -\pi - \Delta\zeta^*, \quad (\text{A1d})$$

518 where

519
$$\Delta\zeta^* = 2 \arccos \sqrt{\eta^*}. \quad (\text{A2})$$

520 The properties of $\zeta(\varphi)$ stated in the text entails these conclusions: Among equations (A1a)-(A1d), no
 521 more than two can be satisfied by one $\zeta(\varphi)$. When two of them are satisfied, the equation pair must be
 522 one of the three: (a, b), (b, c), and (c, d). When only one equation is satisfied, it can be any one of the
 523 four. When none is satisfied, there are two possibilities: if $\eta(0) > \eta^*$ the solution interval is $[0, 2\pi)$, and
 524 otherwise it is empty.

525 Equation (2) can be rewritten as $\Delta\chi(\varphi) = \zeta(\varphi)/2 - \Delta\theta$. Substituting any one of equations (A1a)-(A1d)
 526 into this new equation and taking the tangent of both sides, an equation of the form
 527 $c_1 \cos\varphi + c_2 \sin\varphi + c_3 = 0$ can be derived, where $c_1, c_2,$ and c_3 are real constants. This equation has zero,
 528 one, and two solutions when $\Gamma = (c_1^2 + c_2^2 - c_3^2)^{1/2} < 0, = 0,$ and $> 0,$ respectively (for more details, see
 529 [5]). The case of $\Gamma = 0$ is theoretically possible but numerically never realized. In practice we exclude
 530 this exceptional case. Therefore, equations (A1a)-(A1d) may have two or four distinct solutions. We
 531 temporarily label them as φ'_i , and order and restrict them so that $\varphi'_i < \varphi'_{i+1}$ and $0 \leq \varphi'_i < 2\pi$, while recalling
 532 that the final solutions are φ_i as in equation (8). Among the φ'_i s, the left end point(s) of the interval(s)
 533 can be distinguished from the right one(s) as follows. Let $\varphi_0 = (\varphi'_1 + \varphi'_2)/2$. When there are two solutions,
 534 if $\eta(\varphi_0) > \eta^*$, then $\varphi_i = \varphi'_i, i = 1, 2$; if not, then $\varphi_1 = \varphi'_2$ and $\varphi_2 = \varphi'_1 + 2\pi$. When there are four solutions, if
 535 $\eta(\varphi_0) > \eta^*$, then $\varphi_i = \varphi'_i, 1 \leq i \leq 4$; if not, then $\varphi_i = \varphi'_{i+1}, 1 \leq i \leq 3,$ and $\varphi_4 = \varphi'_1 + 2\pi$.



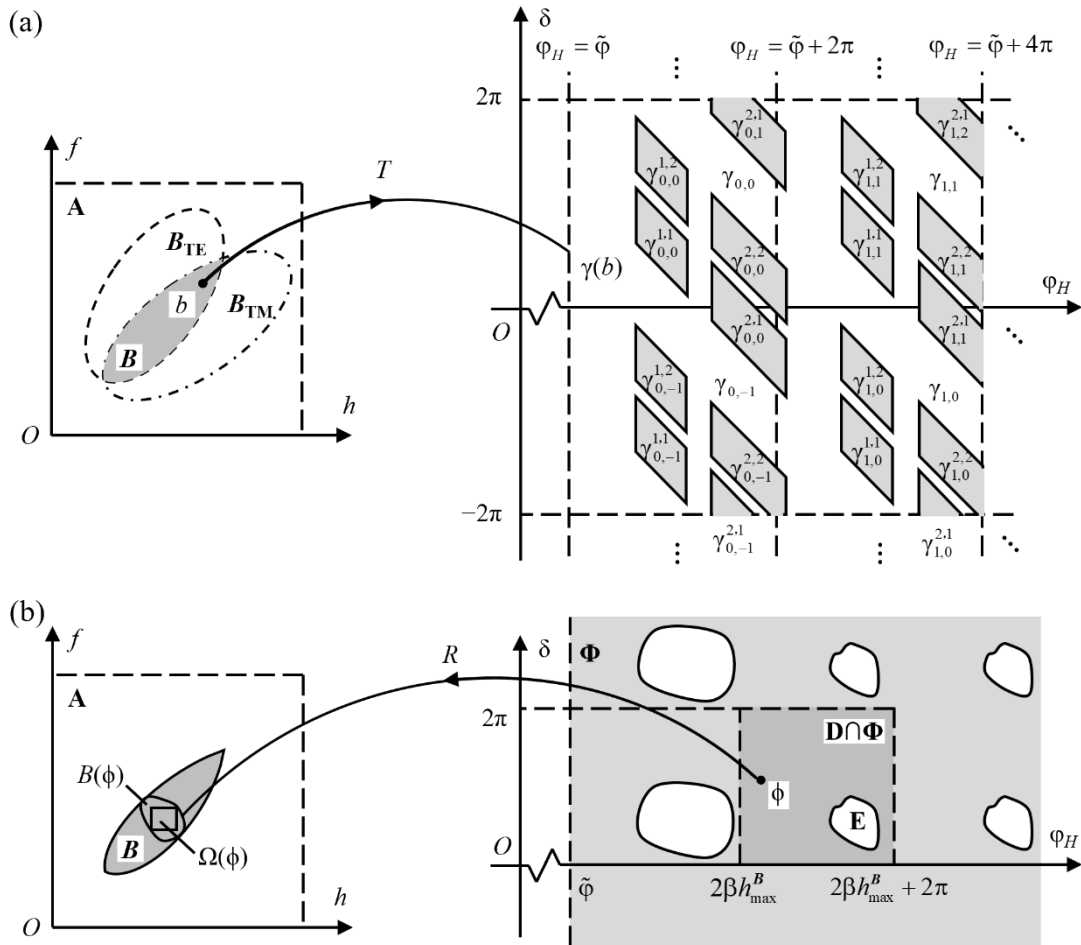
536

537

538

539

Figure 1. Schematic diagram of a Multilayer Dielectric Grating (MLDG). The MLDG is divided into three parts: a top grating (TG) with a symmetric trapezoidal profile, groove depth h , top width w , sidewall angle α , and grating period d ; a connection layer (CL) with thickness t_{CL} ; a high-reflectance reflector (HR). The TG is etched into the top layer of thickness H .

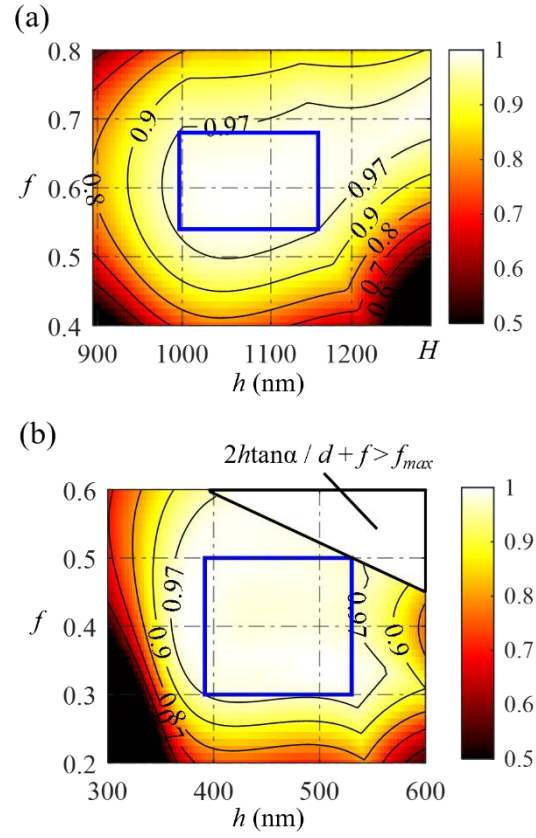


540

541

542

Figure 2. Relationships among various sets. (a) The T mapping from point $b \in B$ to set $\gamma(b)$ in (ϕ_H, δ) space. (b) The R mapping from point $\phi \in \mathbf{D} \cap \Phi$ to $B(\phi)$ in (h, f) space.



543

544

545

546

547

Figure 3. Design results: (a) for Grating 1 and (b) for Grating 2. The color map and contour lines depict η calculated by using the formulas in Section 3.1. The blue rectangular boxes delineate the boundaries of $\Omega(\phi^*)$, inscribed within the contour lines of $\eta = 97\%$ (η^*). The upper-right white triangular area in (b) belongs to the domain where the lower base width of the trapezoid is greater than $f_{\max}d = 0.9d$.